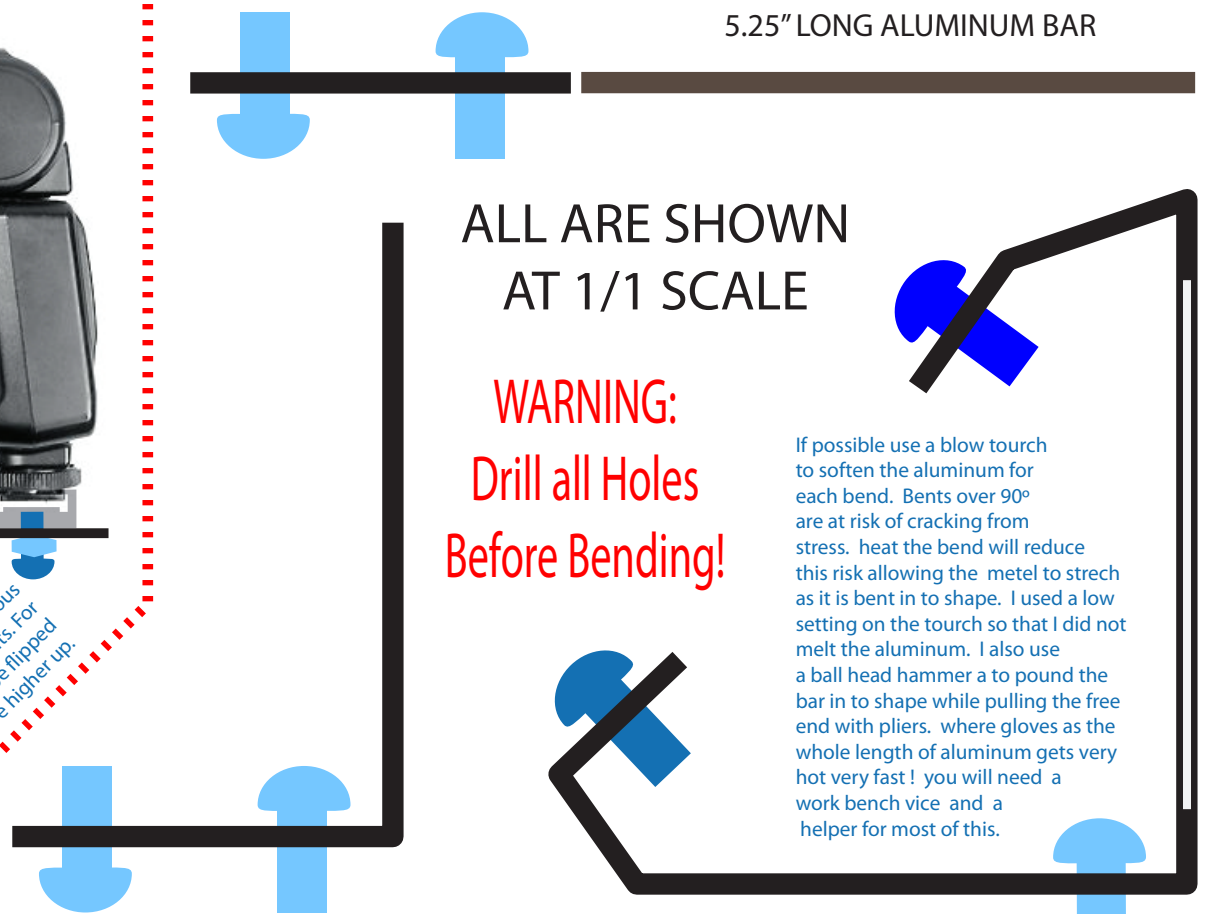


5.25" LONG ALUMINUM BAR



ALL ARE SHOWN AT 1/1 SCALE

WARNING:
Drill all Holes
Before Bending!

If possible use a blow touch to soften the aluminum for each bend. Bents over 90° are at risk of cracking from stress. heat the bend will reduce this risk allowing the metal to stretch as it is bent in to shape. I used a low setting on the touch so that I did not melt the aluminum. I also use a ball head hammer a to pound the bar in to shape while pulling the free end with pliers. where gloves as the whole length of aluminum gets very hot very fast! you will need a work bench vice and a helper for most of this.

This bracket is adjustable for the different heights of the various Nikon and third party flash units. For shorter flashes this can be flipped up up side down to be higher up.

DRILLED A SERIES OF HOLES, DONT OVERLAP TO MUCH AS THE DRIP BIT WILL FLEX TOWARD THE EXISTING HOLD USE A DRILL PRESS IN POSSIBLE, THEN GRIND DOWN THE POINTS WITH A FILE OR DREMEL.



10" LONG ALUMINUM BAR

